

保电通（东莞）电子科技有限公司

PROTECTOM (DONGGUAN) ELECTORM TECHNOLOGY CO., LTD



E Series SMD1206

E Series 1206 Surface Mount PTC Devices

--3RD FLOOR, BUILDING A11, HUAZHI BRANCH, DAOJIAO TOWN,
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2021年修订

Performance Specification

Model	Marketing	V _{max} (V dc)	I _{max} (A)	I _{hold} @25°C (A)	I _{trip} @25°C (A)	P _d Typ. (W)	Maximum Time To Trip		Resistance		认证
							Current (A)	Time (Sec)	R _{i min} (Ω)	R _{1max} (Ω)	
SMD1206E005SF60V	EZ	60.0	10	0.05	0.15	0.4	0.25	1.50	3.600	50.000	✓
SMD1206E005SF24V	EZ	24.0	10	0.05	0.15	0.4	0.25	1.50	3.600	50.000	
SMD1206E010SF60V	EN	60.0	10	0.10	0.25	0.4	0.50	1.00	1.600	15.000	✓
SMD1206E010SF24V	EN	24.0	10	0.10	0.25	0.4	0.50	1.00	1.600	15.000	
SMD1206E012SF60V	EN	60.0	10	0.12	0.29	0.4	0.50	1.00	1.600	15.000	
SMD1206E012SF24V	EN	24.0	10	0.12	0.29	0.4	0.50	1.00	1.600	13.000	
SMD1206E016SF33V	EF	33.0	10	0.16	0.37	0.4	1.00	0.30	1.000	6.000	
SMD1206E016SF24V	EF	24.0	10	0.16	0.37	0.4	1.00	0.30	1.000	6.000	
SMD1206E016SF16V	EF	16.0	10	0.16	0.37	0.4	1.00	0.30	1.000	6.000	
SMD1206E020SF24V	EF	24.0	10	0.20	0.46	0.6	8.00	0.08	0.350	2.700	✓
SMD1206E020SF30V	EF	30.0	10	0.20	0.46	0.6	8.00	0.08	0.350	2.700	
SMD1206E020SF48V	EF	48.0	10	0.20	0.46	0.6	8.00	0.08	0.350	2.700	
SMD1206E025SF16V	EF	16.0	10	0.25	0.50	0.6	8.00	0.08	0.350	2.500	✓
SMD1206E025SF24V	EF	24.0	10	0.25	0.50	0.6	8.00	0.08	0.350	2.500	
SMD1206E025SF30V	EF	30.0	10	0.25	0.50	0.6	8.00	0.08	0.350	2.500	
SMD1206E025SF48V	EF	48.0	10	0.25	0.50	0.6	8.00	0.08	0.350	2.500	
SMD1206E035SF6V	EB	6.0	35	0.35	0.75	0.6	8.00	0.10	0.250	1.300	✓
SMD1206E035SF16V	EB	16	35	0.35	0.75	0.6	8.00	0.10	0.250	1.300	
SMD1206E035SF30V	EB	30.0	35	0.35	0.75	0.6	8.00	0.10	0.250	1.300	
SMD1206E050SF6V	EG	6.0	35	0.50	1.00	0.6	8.00	0.10	0.150	0.700	✓
SMD1206E050SF13.2V	EG	13.2	35	0.50	1.00	0.6	8.00	0.10	0.150	0.700	✓
SMD1206E050SF16V	EG	16.0	35	0.50	1.00	0.6	8.00	0.10	0.150	0.700	
SMD1206E050SF30V	EG	30.0	35	0.50	1.00	0.6	8.00	0.10	0.150	0.700	
SMD1206E050SF33V	EG	33.0	35	0.50	1.00	0.6	8.00	0.10	0.150	0.700	
SMD1206E075SF6V	EA	6.0	35	0.75	1.50	0.6	8.00	0.20	0.090	0.500	✓
SMD1206E075SF16V	EA	16.0	35	0.75	1.50	0.6	8.00	0.20	0.090	0.500	✓
SMD1206E075SF30V	EA	30.0	35	0.75	1.50	0.6	8.00	0.20	0.090	0.500	
SMD1206E100SF6V	EH	6.0	35	1.00	1.80	0.6	8.00	0.30	0.050	0.270	✓
SMD1206E100SF16V	EH	16.0	35	1.00	1.80	0.6	8.00	0.30	0.050	0.270	✓
SMD1206E100SF24V	EH	24.0	35	1.00	1.80	0.6	8.00	0.30	0.050	0.270	
SMD1206E100SF30V	EH	30.0	35	1.00	1.80	0.6	8.00	0.30	0.050	0.270	
SMD1206E110SF6V	EH	6.0	35	1.10	2.20	0.6	8.00	0.30	0.040	0.250	✓
SMD1206E110SF16V	EH	16.0	35	1.10	2.20	0.6	8.00	0.30	0.040	0.250	
SMD1206E110SF24V	EH	24.0	35	1.10	2.20	0.6	8.00	0.30	0.040	0.250	
SMD1206E110SF30V	EH	30.0	35	1.10	2.20	0.6	8.00	0.30	0.040	0.250	
SMD1206E150SF6V	EI	6.0	35	1.50	3.00	0.8	8.00	0.30	0.025	0.130	✓
SMD1206E150SF13.2V	EI	13.2	35	1.50	3.00	0.8	8.00	0.30	0.025	0.130	
SMD1206E150SF16V	EI	16	35	1.50	3.00	0.8	8.00	0.30	0.025	0.130	
SMD1206E200SF6V	EK	6.0	35	2.00	3.50	0.8	8.00	1.50	0.015	0.080	✓
SMD1206E200SF12V	EK	12.0	35	2.00	3.50	0.8	8.00	1.50	0.015	0.080	✓
SMD1206E250SF6V	EM	6.0	35	2.50	5.00	0.8	8.00	2.00	0.010	0.060	

SMD1206E260SF6V	EM	6.0	35	2.60	5.20	0.8	8.00	2.00	0.010	0.060	✓
SMD1206E300SF6V	EP	6.0	35	3.00	6.00	1.0	8.00	4.00	0.010	0.050	✓
SMD1206E350SF6V	ER	6.0	35	3.50	7.00	1.2	10.0	5.00	0.005	0.040	✓

V max = Maximum operating voltage device can withstand without damage at rated current (I max).

I max = Maximum fault current device can withstand without damage at rated voltage (V max).

I hold = Hold Current. Maximum current device will not trip in 25°C still air.

I trip = Trip Current. Minimum current at which the device will always trip in 25°C still air.

Pd = Power dissipation when device is in the tripped state in 25°C still air environment at rated voltage.

Ri min/max = Minimum/Maximum device resistance prior to tripping at 25°C.

R1max = Maximum device resistance is measured one hour post reflow.

CAUTION : Operation beyond the specified ratings may result in damage and possible arcing and flame.

PPTC 使用注意事项:

- PPTC 为热敏元件，对环境温度比较敏感，建议在 PPTC 周围不要设计热源元件，尽量减少外部热源的影响。
 - 请在规格书规定的参数下使用，超出电压电流规格值，会导致 PPTC 出现电弧，阻值升高，甚至烧片。
 - 规格书的电气特性，均是基于在保电通指定测试板经过一次回流焊之后的测试；如果客户有二次回流焊或者注塑点胶等其他热工序，会对上述参数有一定程度的衰减，需要验证其适用性。
 - PPTC 贴片产品是为 SMT 工艺设计的封装形式，焊接工艺为回流焊；要求客户遵守我们推荐的焊盘布局和回流焊配置文件。不正确的电路板布局或回流配置可能会对 PPTC 的可焊性性能产生负面影响。焊接工艺可参考保电通推荐的回流焊曲线。如果回流焊温度超过推荐的值，PPTC 将有可能受到损伤。使用手工焊及波峰焊接 PPTC 可能会导致产品焊后电阻超出规格。
 - 某些注塑料、单组份、双组份固化胶粘剂、硅胶、侵蚀性溶剂污染 PPTC 材料破坏芯片，需要对注塑料胶料等材料牌号以及应用参数（如温度、时间等）进行验证，以确保产品及工艺的匹配性，确认不会影响 PPTC 性能之后方可使用。
- PPTC 在充电线端应用中，建议使用 PP 类材料做内膜，禁止使用 TPE 类与 PVC 类等材料做内膜。
- PPTC 贴装或使用过程中，不建议使用洗板水或其他清洗剂进行清洗。如必须使用，需要验证各类清洗剂、洗板水以及溶剂的适用性，确认不会影响 PPTC 性能之后方可使用。已知对 PPTC 有影响的化学药品包括但不限于醚类、苯类、酮类以及脂类等较强溶解性、破坏性的有机化合物，清洗后将产品放置于敞开的环境中至少 24 小时，将残留的溶剂进行充分的挥发。
 - 装配过程中，避免用暴力砸、挤、压、拉、扭、刺等方式作用 PPTC 本体，以免引起 PPTC 性能衰减。
 - PPTC 元件是为电路中偶尔出现的过流而设计的，不建议用在连续且持续过流的电路中。
 - 保电通 SMD PPTC 湿敏等级为 2 级，为密封包装。客户如在库存中发现有包装破损的，立即将产品隔离处理；使用时如有余料，需恢复之前包装状态，做密封保存，否则会影响产品性能导致焊后电阻越规格。
 - 产品废弃时，可按照一般电子废弃物处理，具体材料组成可参见 MSDS

Environmental Specifications

Test	Conditions	Resistance change
Passive aging	+85°C, 1000 hrs.	±5% typical
Humidity aging	+85°C, 85% R.H. , 168 hours	±5% typical
Thermal shock	+85°C to -40°C, 20 times	±33% typical
Resistance to solvent	MIL-STD-202, Method 215	No change
Vibration	MIL-STD-202, Method 201	No change
Ambient operating conditions : - 40 °C to +85 °C		
Maximum surface temperature of the device in the tripped state is 125 °C		

Agency Approval and Environmental Compliance

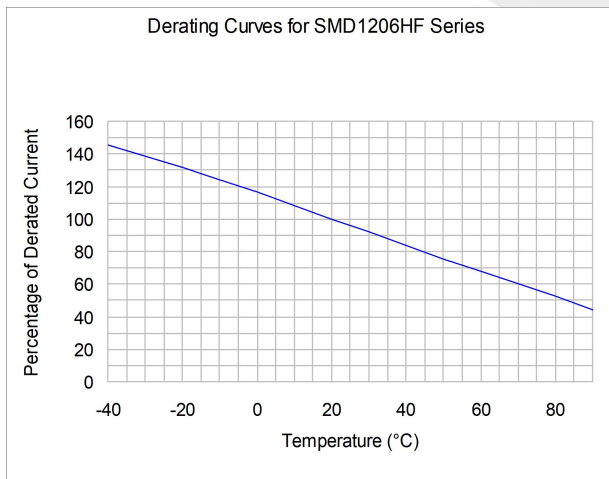
Agency	File Number	Regulation	Standard
UL	E524436		LCS210427075AR
TUV	pending		pending

Thermal Derating Chart

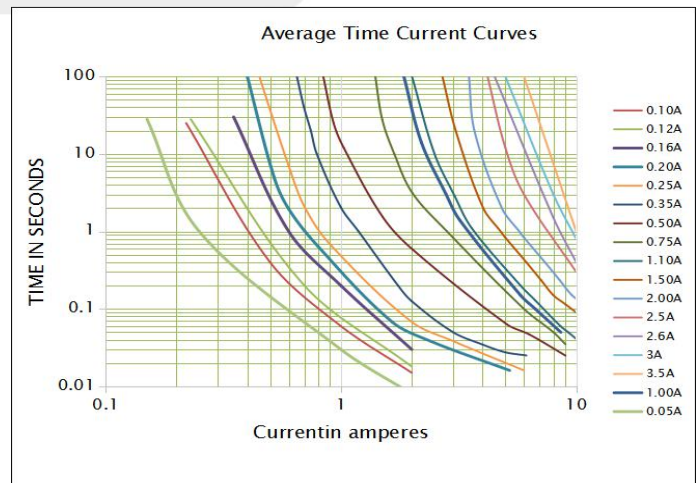
Recommended Hold Current(A) at Ambient Temperature(°C)

Model	Ambient Operation Temperature								
	-40°C	-20°C	0°C	25°C	40°C	50°C	60°C	70°C	85°C
SMD1206E005SF	0.074	0.066	0.058	0.05	0.0425	0.0375	0.035	0.03	0.0275
SMD1206E010SF	0.148	0.132	0.116	0.10	0.085	0.075	0.07	0.06	0.055
SMD1206E012SF	0.18	0.16	0.14	0.12	0.10	0.09	0.08	0.07	0.07
SMD1206E016SF	0.24	0.21	0.18	0.16	0.14	0.13	0.12	0.11	0.10
SMD1206E020SF	0.30	0.26	0.23	0.20	0.17	0.15	0.14	0.12	0.11
SMD1206E025SF	0.37	0.33	0.29	0.25	0.22	0.20	0.17	0.15	0.12
SMD1206E035SF	0.50	0.45	0.40	0.35	0.30	0.27	0.24	0.21	0.15
SMD1206E050SF	0.71	0.64	0.57	0.50	0.42	0.39	0.35	0.31	0.25
SMD1206E075SF	1.14	1.01	0.88	0.75	0.65	0.59	0.54	0.49	0.41
SMD1206E100SF	1.45	1.31	1.15	1.00	0.84	0.77	0.69	0.61	0.48
SMD1206E110SF	1.60	1.45	1.30	1.10	0.95	0.80	0.72	0.66	0.55
SMD1206E150SF	2.18	1.94	1.72	1.50	1.28	1.17	1.06	0.96	0.77
SMD1206E200SF	2.88	2.63	2.34	2.00	1.74	1.58	1.42	1.17	0.93
SMD1206E250SF	3.30	3.10	2.82	2.50	2.16	1.98	1.83	1.54	1.33
SMD1206E260SF	3.43	3.22	2.93	2.60	2.23	2.03	1.87	1.57	1.35
SMD1206E300SF	4.05	3.66	3.36	3.00	2.50	2.28	2.00	1.62	1.35
SMD1206E350SF	4.65	4.23	3.92	3.50	2.92	2.68	2.35	1.91	1.42

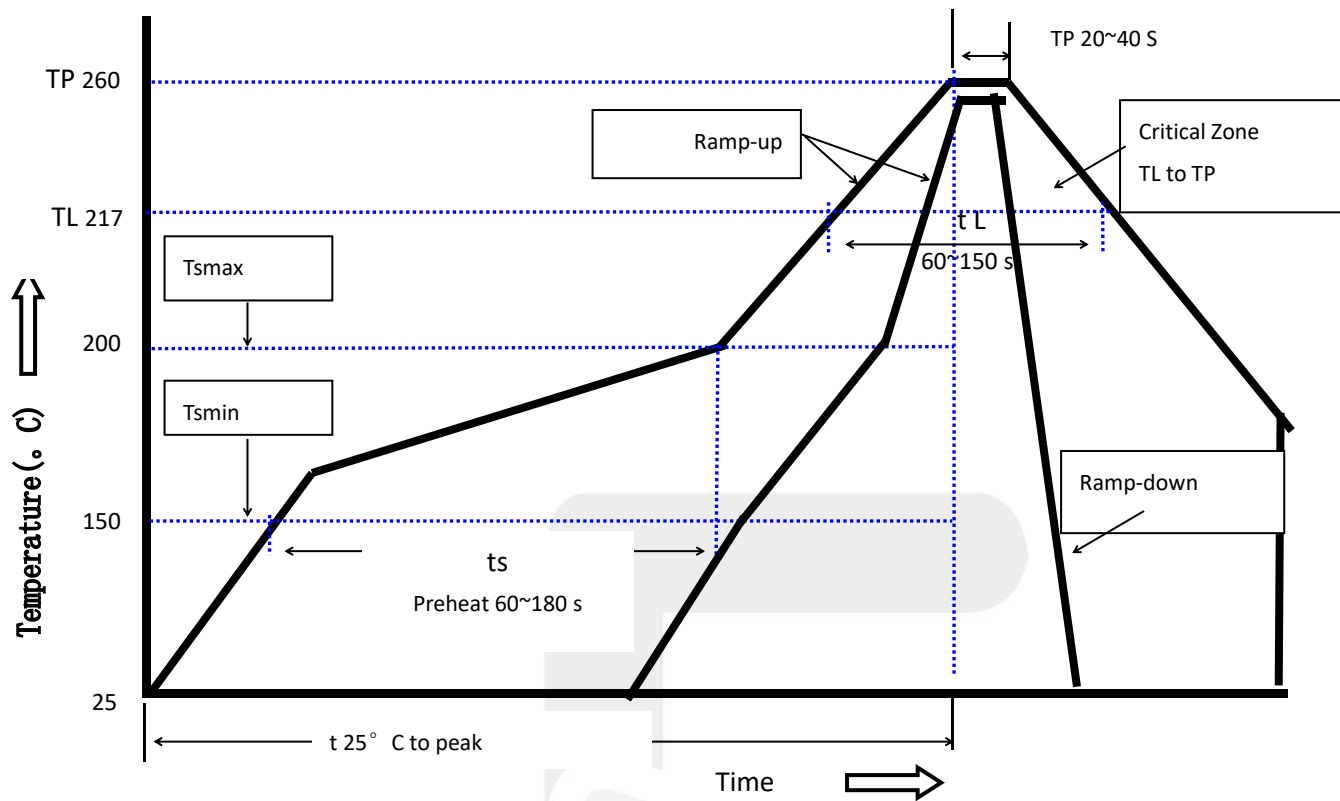
Thermal Derating Curve



Average Time-Current Curve



Soldering Parameters



Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate(Ts max to T p)	3°C/second max.
Preheat	
-Temperature Min(Ts min)	150°C
-Temperature Max(Ts max)	200°C
-Time(Ts min to Ts max)	60~180 seconds
Time maintained above:	
-Temperature(TL)	217°C
-Time(tL)	60~150 seconds
Peak Temperature(Tp)	260°C
Ramp-Down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max
Storage Condition	0°C~30°C, 30%~60%RH

Recommended reflow methods: IR, vapor phase oven, hot air oven, N2 environment for lead-free

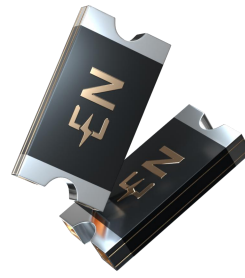
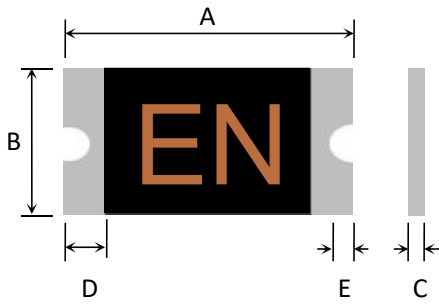
Recommended maximum paste thickness is 0.25mm

Devices can be cleaned using standard industry methods and solvents.

Note 1: All temperature refer to topside of the package, measured on the package body surface.

Note 2: If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

Physical Dimensions(mm.)



注：E为“闪电E”LOGO

Model	A		B		C		D	E
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Min.
SMD1206E005SF60V	3.00	3.60	1.50	1.90	0.60	1.20	0.15	0.10
SMD1206E005SF24V	3.00	3.60	1.50	1.90	0.60	1.20	0.15	0.10
SMD1206E010SF60V	3.00	3.60	1.50	1.90	0.60	1.20	0.15	0.10
SMD1206E010SF24V	3.00	3.60	1.50	1.90	0.60	1.20	0.15	0.10
SMD1206E012SF60V	3.00	3.60	1.50	1.90	0.60	1.20	0.15	0.10
SMD1206E012SF24V	3.00	3.60	1.50	1.90	0.60	1.20	0.15	0.10
SMD1206E016SF33V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206E016SF24V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206E016SF16V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206E020SF24V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206E020SF30V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206E020SF48V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206E025SF16V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206E025SF24V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206E025SF30V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206E025SF48V	3.00	3.60	1.50	1.90	0.40	1.00	0.15	0.10
SMD1206E035SF6V	3.00	3.60	1.50	1.90	0.35	0.8	0.15	0.10
SMD1206E035SF16V	3.00	3.60	1.50	1.90	0.35	0.8	0.15	0.10
SMD1206E035SF30V	3.00	3.60	1.50	1.90	0.40	0.9	0.15	0.10
SMD1206E050SF6V	3.00	3.60	1.50	1.90	0.35	0.8	0.15	0.10
SMD1206E050SF13.2V	3.00	3.60	1.50	1.90	0.35	0.80	0.15	0.10
SMD1206E050SF16V	3.00	3.60	1.50	1.90	0.35	0.8	0.15	0.10
SMD1206E050SF30V	3.00	3.60	1.50	1.90	0.50	1.00	0.15	0.10
SMD1206E050SF33V	3.00	3.60	1.50	1.90	0.60	1.50	0.15	0.10
SMD1206E075SF6V	3.00	3.60	1.50	1.90	0.35	0.80	0.15	0.10
SMD1206E075SF16V	3.00	3.60	1.50	1.90	0.50	1.00	0.15	0.10
SMD1206E075SF30V	3.00	3.60	1.50	1.90	0.5	1.00	0.15	0.10
SMD1206E100SF6V	3.00	3.60	1.50	1.90	0.35	0.80	0.15	0.10
SMD1206E100SF16V	3.00	3.60	1.50	1.90	0.50	1.00	0.15	0.10
SMD1206E100SF24V	3.00	3.60	1.50	1.90	0.50	1.00	0.15	0.10
SMD1206E100SF30V	3.00	3.60	1.50	1.90	0.70	1.30	0.15	0.10
SMD1206E110SF6V	3.00	3.60	1.50	1.90	0.35	0.80	0.15	0.10
SMD1206E110SF16V	3.00	3.60	1.50	1.90	0.50	1.00	0.15	0.10

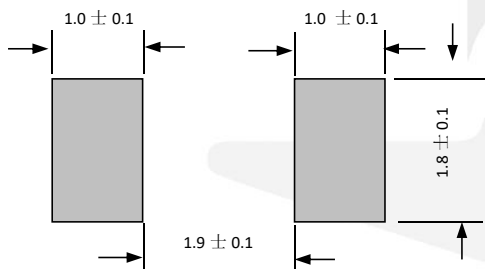
SMD1206E110SF24V	3.00	3.60	1.50	1.90	0.50	1.00	0.15	0.10
SMD1206E110SF30V	3.00	3.60	1.50	1.90	0.70	1.30	0.15	0.10
SMD1206E150SF6V	3.00	3.60	1.50	1.90	0.50	1.00	0.15	0.10
SMD1206E150SF13.2V	3.00	3.60	1.50	1.90	1.00	1.60	0.15	0.10
SMD1206E150SF16V	3.00	3.60	1.50	1.90	1.00	1.60	0.15	0.10
SMD1206E200SF6V	3.00	3.60	1.50	1.90	0.7	1.30	0.15	0.10
SMD1206E200SF12V	3.00	3.60	1.50	1.90	1.00	1.60	0.15	0.10
SMD1206E250SF6V	3.00	3.60	1.50	1.90	1.00	1.60	0.15	0.10
SMD1206E260SF6V	3.00	3.60	1.50	1.90	1.00	1.60	0.15	0.10
SMD1206E300SF6V	3.00	3.60	1.50	1.90	1.00	1.60	0.15	0.10
SMD1206E350SF6V	3.00	3.60	1.50	1.90	1.00	1.60	0.15	0.10

Termination Pad Characteristics

Terminal pad materials: Tin-plated Nickel-Copper

Terminal pad solder ability: Meets EIA specification RS186-9E and ANSI/J-STD-002 Category 3.

Recommended Pad Layout (mm.)



Packaging Quantity

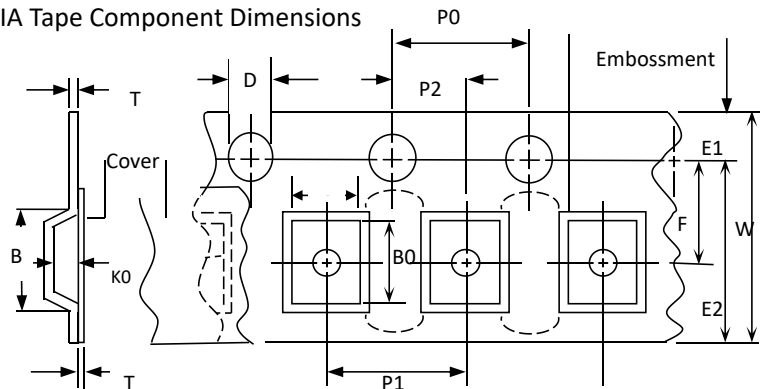
Part Number	Quantity
SMD1206	3500or4500or5000 pcs/reel

Tape & reel packaging per EIA481-1

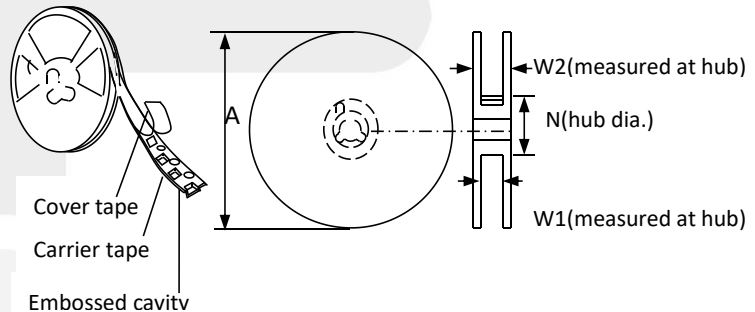
Tape And Reel Specifications (mm)

Governing Specifications	EIA 481-1
W	8.15 ± 0.3
P0	4.0 ± 0.10
P1	4.0 ± 0.10
P2	2.0 ± 0.05
A0	1.95 ± 0.10
B0	3.40 ± 0.10
B1max.	4.35
D0	$1.50 + 0.1, -0$
F	3.5 ± 0.05
E1	1.75 ± 0.10
E2min.	6.25
T	0.6
T1max.	0.1
K0	1.04 ± 0.1
Leader min.	390
Trailer min.	160
Reel Dimensions	
A max.	178
N min.	60
W1	9 ± 0.5
W2	12.6 ± 0.5

EIA Tape Component Dimensions



EIA Reel Dimensions



Storage And Handling

- Storage conditions: 30°C max, 30%~60% R.H.
- Devices may not meet specified performance if storage conditions are exceeded.

Part Number System

SMD 1206 E □□□ S F □□ V

